



CEWEPOX

BASE: EPOXY RESIN

BASICS

CEWEPOX powder coatings are based on high quality epoxy resins that, stoved appropriately, will react with a variety of special crosslinkers. The products are characterized in particular by their excellent resistance against chemical substances. Depending on requirements the following stoving conditions are possible: 10 min. 120°C -10min. /180°C (object temperature). Products are suitable for thin- and thicklayer application.

FIELDS OF APPLICATION

Primer for heavy corrosion resistance, coating for pipes, fittings and mouldings, cooling systems, electro isolation, driving shafts, car accessories, springs, steel construction.

PROPERTIES

- Excellent chemical resistance
- Excellent corrosion protection
- Excellent mechanical properties
- High surface hardness
- Simple and secure processing

RANGE OF PRODUCTS

- Depending on customer needs specific products can be developed
- Numerous color shades are available

GLOSS AND SURFACE

The following gloss and surface varieties exist:

Surface	Gloss according ISO 2813, angle of reflectance: 60°					
	Deep flat (0-9*)	flat (10-29*)	Satin (30-49*)	Semi gloss (50-79*)	Glossy (80-95*)	High gloss (> 95*)
Smooth	■	■	■	■	■	■
River Texture	—	■	■	■	■	—
Fine Texture	■	■	—	—	—	—

SUBSTRATES

- Steel, alloyed steel. Stainless steel should be chemically or mechanically etched (adhesion has to be checked)
- Galvanized steel, aluminum and aluminum alloy (adhesion needs to be checked)
- Other metal substrates
- Ceramic / glass

PRETREATMENT

- Substrate must be free of scale, dirt and oil, for example through an alkaline degreasing
- Blasting
- Sweeping
- Iron phosphating
- Chrome free conversion systems such as titanium or zirconium based compounds that build nano ceramic conversion layers
- Zinc phosphate
- Chromate

Depending on the substrate one of the above mentioned pretreatments will be suitable.



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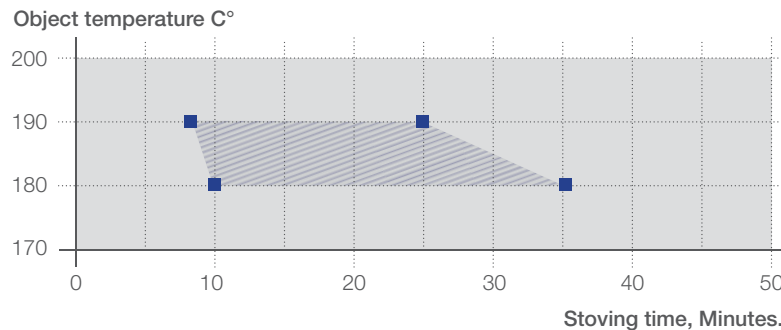
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APPLICATION

Electrostatic powder coating, corona and tribo**

STOVING CURVE

Stoving conditions
(180°C-Version)



TECHNICAL DATAS

The following properties have been achieved on zinc phosphated steel panels, 0,75mm, Gardobond 26T/60/OC:

	Standard, glossy	Standard, flat
Filmthickness ISO 2360	(70 ± 10) µm	(70 ± 10) µm
Reflection value Reflection angle 60°, ISO 2813	80 – 95 (glossy)	10 – 29 (flat)
Crosscut ISO 2409, Multi-Cross Cutter, 2 mm	Characteristic 0	Characteristic 0
Film hardness ISO 2815 (according Buchholz)	> 90	> 90
Cupping test ISO 1520	≥ 8 mm	≥ 2 mm
Mandrel ISO 1519	≤ 8 mm	≤ 20 mm
Salt spray test ISO 9227	1000 hours Creepage at cut ≤ 1mm	1000 hours Creepage at cut ≤ 1mm
Condense water test ISO 6270-2	1000 hours Creepage at cut ≤ 1mm	1000 hours Creepage at cut ≤ 1mm

SPECIFIC GRAVITY (ISO 8130-2)

1, 2 – 1,7g/cm³ depending on quality and color

PACKAGING

- 20 kg carton (18 on a pallet)
- Welltainer (packed with 20 kg-Plastic bags: 340 – 500 kg)
- Super Bag (350 – 700 kg)
- Tote (450 – 750 kg)

POWDER CONSUMPTION

$$\text{Material price per m}^2 = \frac{\text{price per kg} \times \text{spec.gravity in g/cm}^3 \times \text{film thickness in } \mu\text{m}}{1000}$$

STORAGE STABILITY

At least 12 months when stored dry and cool at max. 25° C

* reflected at 60° angle

** tribo modified powdercoatings belong to a special product group.

All previous information meets the current state of the art. The information is based on both practical experience and thorough testing. These recommendations and suggestions herein are made without guarantee as to the results. The suitability of the product for an intended use shall be solely up to the user.